

## **Construction Reamers**

## **HIGH SPEED STEEL**

Fractional / Black Oxide

## **PACKAGING:**

All sizes are individually packaged.



## 4275 4275E Construction Reamers

SPIRAL FLUTE / 3-FLATS REDUCED SHANK

Construction or Car Reamers are especially adapted for heavy duty reaming as encountered in the fabrication of structural steel assemblies. They are tapered at the point to facilitate entering of holes which are out of alignment. Available in Spiral Flute and High Spiral Flute designs with 3-Flat Straight Shanks, or with Hex Nut Shanks.



4275

| Size   | Shank<br>Dia. | Flute<br>Length | Overall<br>Length | 4275<br>EDP No. | 4275E<br>EDP No. |
|--------|---------------|-----------------|-------------------|-----------------|------------------|
| 1/4"   | 1/4"          | 2-1/2"          | 4-3/8"            | 427A116         | _                |
| 5/16"  | 5/16"         | 2-3/4"          | 4-5/8"            | 427A120         | 427E120          |
| 3/8"   | 3/8"          | 2-3/4"          | 4-5/8"            | 427A124         | 427E124          |
| 13/32" | 13/32"        | 3-1/2"          | 5-3/8"            | 427A126         | -                |
| 7/16"  | 7/16"         | 3-1/2"          | 5-3/8"            | 427A128         | 427E128          |
| 1/2"   | 1/2"          | 4"              | 5-7/8"            | 427A132         | 427E132          |
| 17/32" | 1/2"          | 3-3/4"          | 5-7/8"            | 427A134         | _                |
| 9/16"  | 1/2"          | 4"              | 5-7/8"            | 427A136         | 427E136          |
| 19/32" | 1/2"          | 4-1/4"          | 6-3/8"            | 427A138         | _                |
| 39/64" | 1/2"          | 4-1/4"          | 6-3/8"            | 427A139         | -                |
| 5/8"   | 1/2"          | 4-1/2"          | 6-3/8"            | 427A140         | 427E140          |
| .652   | 1/2"          | 4-1/2"          | 6-3/8"            | 427A141         | -                |
| 21/32" | 1/2"          | 4-1/2"          | 6-3/8"            | 427A142         | _                |
| 11/16" | 1/2"          | 4-1/2"          | 6-3/8"            | 427A144         | 427E144          |
| 23/32" | 1/2"          | 4-1/2"          | 6-3/8"            | 427A146         | _                |
| 3/4"   | 1/2"          | 5"              | 6-7/8"            | 427A148         | 427E148          |

| Size    | Shank<br>Dia. | Flute<br>Length | Overall<br>Length | 4275<br>EDP No. | 4275E<br>EDP No. |
|---------|---------------|-----------------|-------------------|-----------------|------------------|
| .776"   | 1/2"          | 5"              | 6-7/8"            | 427A149         | _                |
| 25/32"  | 1/2"          | 5"              | 6-7/8"            | 427A150         | -                |
| 13/16"  | 1/2"          | 5"              | 6-7/8"            | 427A152         | 427E152          |
| 7/8"    | 1/2"          | 5"              | 6-7/8"            | 427A156         | 427E156          |
| 15/16"  | 1/2"          | 5"              | 6-7/8"            | 427A160         | 427E160          |
| 1"      | 1/2"          | 5"              | 6-7/8"            | 427A164         | 427E164          |
| 1-027   | 1/2"          | 5"              | 6-7/8"            | 427A201         | _                |
| 1-1/16" | 1/2"          | 5"              | 6-7/8"            | 427A204         | 427E204          |
| 1-3/32" | 1/2"          | 5"              | 6-7/8"            | 427A206         | _                |
| 1-1/8"  | 3/4"          | 5"              | 6-7/8"            | 427A208         | -                |
| 1-3/16" | 3/4"          | 5"              | 6-7/8"            | 427A212         | _                |
| 1-1/4"  | 3/4"          | 5"              | 6-7/8"            | 427A216         | -                |
| 1-5/16" | 3/4"          | 5"              | 6-7/8"            | 427A220         | _                |
| 1-3/8"  | 3/4"          | 5"              | 6-7/8"            | 427A224         | -                |
| 1-7/16" | 3/4"          | 5"              | 6-7/8"            | 427A228         | _                |
| 1-1/2"  | 3/4"          | 5"              | 6-7/8"            | 427A232         | -                |

Sizes 1-1/8" and above also available with 1/2" shank. Please call for price and availability.